CIGARETTE SPECIFICATION

STOCKTON STREET
BEST BUY ULTRA LIGHTS 100 REGULAR SP /& Famous Value/& F&L
BRAND CODE-BAP1 (STD)/& 6110/& FAP1

EFFECTIVE DATE: 02/06/89
STANDARD PRODUCTION

CIGARETTE LENGTH	:	99.5	MM	FTC TAR	:	6.0 MG/CIGT	5.5 - 6.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	68.0	MM				
FILTER LENGTH	:	31.5	MM				
TIPPING LENGTH	:	36.0	MM				
TOTAL P.T.D.	:	4.60	IN. H20				
DILUTION TARGET	:	53.0 +/-	5.0 %				

TIPPING PAPER /USE UP: 72MM X 3200M WHT DGL EC-436 12-219-A LASER PERF.
REPLACE WITH : 72MM X 3200M WHT DGL EC-436 12-219-C LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
28.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : ETNOLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: ABAA1 - 13.00% BRISTOL REGULAR SP
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.25MM X 650GM 28CU/0.6%(K/D156/E12756) 10-023-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A

PRINT DIE : MACHINE NUMBER

2057681319

REASON FOR CHANGE : TPG PAPER PRESSURE DROP CHANGED TO 1.3CM(12-219-A)
: USE UP AND REPLACE WITH 1.2CM(12-219-C) TO DEPLETE
: THE NINE (9) BOBBIN INVENTORY OF THE "A" MODEL.
: NO WEIGHT CHANGE. OK TO MIX. 12-219-B DEPLETED.

PREPARED BY : S.R. HAYWOOD PRINTING DATE : 2/01/89
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APPROVED BY: SUPERCEDES SPECIFICATION DATED: 9/19/88

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